

*What is claimed is:*

1. A method of preparing a porous low-k dielectric film on a substrate, the method comprising:

5 (a) forming a precursor film on the substrate in a first chamber, the precursor film comprising a porogen and a structure former;

(b) exposing the precursor film to a plasma in the first chamber to remove at least a substantial portion of the porogen from the precursor film; and

10 (c) treating the substrate in a second chamber to increase the mechanical strength of the porous low-k dielectric film.

2. The method of claim 1, wherein the treatment in (c) also serves to remove additional porogen from the precursor film thereby completing formation of the porous low-k dielectric film.

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3. The method of claim 1, wherein the precursor film comprises a porogen and a silicon-containing structure former.

4. The method of claim 1, wherein the precursor film is formed by co-depositing  
20 the porogen with the structure former.

5. The method of claim 1, wherein the structure former is produced from at least one precursor selected from the group consisting of silane, an alkylsilane, an alkoxysilane, and a siloxane.

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6. The method of claim 5, wherein the at least one precursor is selected from the group consisting of diethoxymethylsilane (DEMS), octamethylcyclotetrasiloxane (OMCTS), tetramethylcyclotetrasiloxane (TMCTS), trimethylsilylacetylene (TMSA), bis-trimethylsilylacetylene (BTMSA), and combinations thereof.

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7. The method of claim 1, wherein the porogen comprises a polyfunctional cyclic non-aromatic compound.

8. The method of claim 7, wherein the polyfunctional cyclic non-aromatic  
35 compound is 5-ethylidene-2-norbornene (ENB) or a piene compound.

9. The method of claim 1, wherein the precursor film is formed by a chemical vapor deposition (CVD) process.

10. The method of claim 9, wherein the precursor film is formed by a plasma enhanced chemical vapor deposition (PECVD) process.

11. The method of claim 1, wherein the precursor film is formed by a spin-on process.

12. The method of claim 1, wherein the porous low-k dielectric film is an organosilicate glass (OSG).

13. The method of claim 1, wherein, after (c), the low-k dielectric film has a dielectric constant that is about 2.5 or lower.

14. The method of claim 1, wherein the first chamber is a PECVD chamber.

15. The method of claim 1, wherein the plasma in (b) removes between about 5% and 90 % of the porogen from the precursor film.

16. The method of claim 1, wherein the plasma in (b) comprises hydrogen, helium, argon, nitrogen, carbon dioxide gas or a combination thereof.

17. The method of claim 1, wherein the gas-flow rate ranges between about 100 sccm and about 10,000 sccm for the plasma treatment.

18. The method of claim 1, wherein the chamber pressure ranges between about 0.5 Torr and about 20 Torr.

19. The method of claim 1, wherein the plasma in (b) is provided by a dual RF source with a high frequency component power ranging between about 0.1 and about 20 W/cm<sup>2</sup> and a low frequency component power ranging between about 0.1 and about 20 W/cm<sup>2</sup>.

20. The method of claim 1, wherein the plasma in (b) is provided by a single frequency RF source.

21. The method of claim 1, wherein during (b) the substrate temperature is  
5 between about 100 and about 500 degrees Celsius.

22. The method of claim 1, wherein (b) occurs for a period of time ranging  
10 between about 1 seconds and about 30 minutes.

23. The method of claim 1, wherein the first and second chambers are in separate  
chambers in a multi-chamber apparatus.

24. The method of claim 1, wherein the first and second chambers are vacuum  
15 integrated.

25. The method of claim 1, wherein (a) and (b) are repeated a number of times to  
build up a desired thickness of the precursor film before (c).

25. The method of claim 1, wherein the second chamber is configured for UV or  
20 e-beam treatment.

27. The method of claim 1, wherein the treatment in (c) comprises exposing the  
substrate to UV radiation.

28. The method of claim 27, wherein the UV radiation comprises a spectrum  
25 peak at a wavelength at or near an absorption peak of the porogen.

29. The method of claim 27, wherein the UV radiation comprises a wavelength or  
30 distribution of wavelengths within the range of about 156 nm to about 500 nm.

30. The method of claim 27, wherein UV radiation intensity is at least about 200  
mW/cm<sup>2</sup>.

31. The method of claim 27, wherein exposure to UV radiation occurs for a time  
35 period ranging between about 1 second and about 30 minutes.

32. The method of claim 27, wherein the substrate temperature during UV radiation exposure ranges between about 25 and about 450 degrees Celsius.

5 33. The method of claim 27, wherein exposing the dielectric material to UV radiation takes place in an inert gas, reducing gas or oxidizing gas environment.

34. The method of claim 27, wherein exposing the dielectric material to UV radiation takes place takes place under vacuum conditions.

10 35. The method of claim 1, wherein the treatment in (c) comprises exposing the substrate to an e-beam.

36. A method of preparing a porous low-k dielectric layer on a substrate in a multi-chambered tool with vacuum integrated chambers, the method comprising:

15 (a) forming a precursor film on the substrate in a first chamber of the multi-chambered tool, the precursor film comprising a porogen and a structure former;

(b) exposing the precursor film to a plasma in the first chamber of the multi-chambered tool to remove at least a substantial portion of the porogen from the precursor film; and

20 (c) removing the substrate from the first chamber and placing the substrate in a second chamber of the multi-chambered tool.

(d) treating the substrate in the second chamber of the multi-chambered tool to increase the mechanical strength of the porous low-k dielectric layer.

25 37. The method of claim 36, wherein the treatment in (d) also serves to remove additional porogen from the precursor film thereby completing formation of the porous low-k dielectric layer.

30 38. The method of claim 36, wherein (a) and (b) are repeated a number of times to build up a desired thickness of the precursor layer before (c).

39. The method of claim 36, wherein (c) is performed using a robot wafer handler.

40. The method of claim 36, wherein (c) is performed while the substrate is exposed to vacuum conditions.